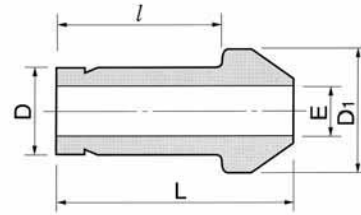
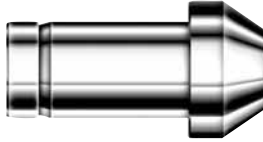


Port Connector DCP



Connects two fractional Dk-Lok ports

Part No.	Tube O.D. D		E Min.	D ₁	l	L
DCP-1	1/16	1.59	1.00	3.30	10.66	13.72
DCP-2	1/8	3.17	1.77	6.09	15.75	22.35
DCP-4	1/4	6.35	4.57	9.39	18.79	24.64
DCP-5	5/16	7.93	6.35	10.92	20.06	25.90
DCP-6	3/8	9.52	7.11	12.70	20.32	26.16
DCP-8	1/2	12.70	9.90	15.74	25.90	35.81
DCP-12	3/4	19.05	14.98	22.09	27.68	37.33
DCP-16	1	25.40	20.06	28.44	34.54	48.00

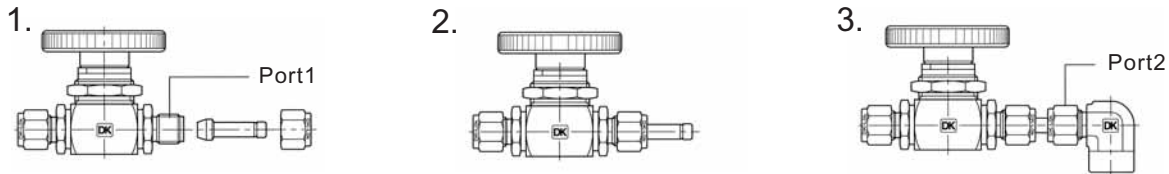
Connects two metric Dk-Lok ports

Part No.	Tube O.D. D	E Min.	D ₁	<i>l</i>	L
DCP-3M	3	2.1	6.0	15.70	22.20
DCP-4M	4	2.2	7.0	16.67	25.81
DCP-6M	6	4.4	9.0	18.70	24.60
DCP-8M	8	6.2	11.0	20.00	25.90
DCP-10M	10	8.2	13.1	20.20	26.10
DCP-12M	12	9.1	15.0	26.00	35.80
DCP-15M	15	12.7	19.0	27.78	37.40
DCP-16M	16	12.7	19.0	27.60	37.40
DCP-18M	18	13.9	21.0	27.91	37.40
DCP-20M	20	15.1	23.0	29.20	38.90
DCP-22M	22	17.9	24.97	29.30	39.20
DCP-25M	25	19.8	28.0	34.50	48.00
DCP-28M	28	23.8	34.3	48.30	63.50
DCP-32M	32	27.4	39.5	52.40	69.70
DCP-38M	38	33.3	47.1	61.40	81.90

Installation Instructions

Machined Ferrule End and Tube Stub End

Port connector is useful for close connection of two Dk-Lok ports.



Be aware that Port Connector consists of machined ferrule end, and tube stub end. These two ends require different installation.

Machined Ferrule End

Refers to Fig. 1 & 2.

1. Remove the nut and ferrules from Dk-Lok port 1.
2. Place the nut over the machined ferrule end of the port connector.
3. Finger-tighten the nut onto the port 1.
4. Wrench-tighten the nut 1/4 turn, keeping the body steady with a backup wrench.
 - Do not tighten 1 1/4 turns. This is not the standard ferrule.
 - Tightens 1/8 turn for 1/16, and 1/8 in.; 3, and 4mm tube fittings.

Tube Stub End

Refers to Fig. 3.

1. Insert the tube stub end into the port 2 until it is bottomed on the shoulder of the body.
2. Finger-tighten the nut on port 2.
3. Wrench-tighten the nut 1 1/4 turns, keeping the port 2 body steady with a backup wrench.
 - Tighten the nut 3/4 turn for 1/16, and 1/8 in.; and 3, and 4mm tube fittings.
 - For re-use, see re-assembly instruction.