

VDK-LOK

V73, V76 Series Filters

Rev. 01-01
Aug. 2023

Features

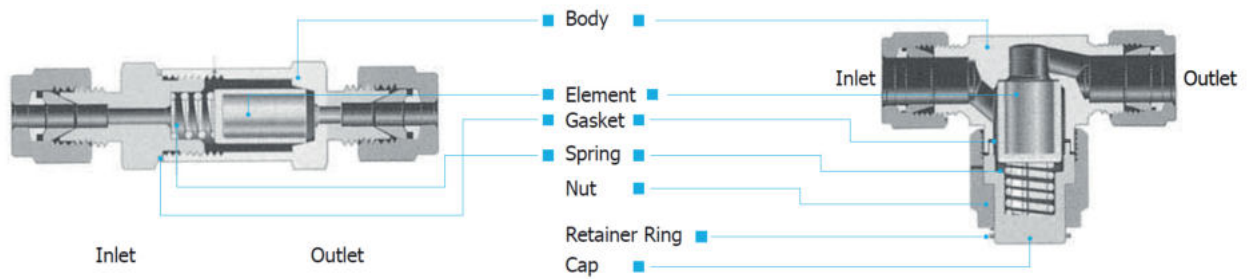
- Traps fine contamination to maintain system purity
- Gas and liquid filtration
- Standard micron filtering ranges
- Sintered Elements : 0.5, 2, 7, 15, 60 and 90 micron
- Strainer Elements : 40,140,230 and 440 micron
- Replaceable SS316 sintered and strainer elements
- SS316 and Brass body construction
- Choice of reliable DK-Lok, NPT & ISO pipe end connections
- Heat Code Traceability

V73 Series In-line Filters

- In-line filters are applicable where space is limited and elements don't have to be replaced often.
- Compact in-line design with large filtration area
- Maximum working pressure 3,000 psig @100°F(206 bar @38°C)

V76 Series Tee Filters

- Filter Element replaceable with the valve in-line.
- Safety union bonnet design for high pressure rating
- Optional Bypass for sampling or purging of process fluid.
- Maximum working pressure 6,000 psig @100 °F(413 bar @38°C)



Materials of Construction

Component	V73 Series		V76 Series	
	Grade/ASTM Specification			
Body	SS316 / A276	Brass / B16	SS316 / A276	Brass / B16
Nut	-	-	SS316 / A276	Brass / B16
Cap	-	-	SS316 / A276	Brass / B16
Retainer Ring	-	-	Stainless Steel	
Element	SS316 (Sintered, Strainer)			
Spring	SS302			
Gasket	SS316 / A240 silver plated			

Wetted components are listed in blue.

Filtration Definitions

- **Filter Element :**
The component within the filter which traps media contamination.
- **Filtration Area :**
The actual surface area of the filter element available to trap contamination.
- **Micron :**
A unit of measure to describe the mean pore diameter of the filter element or the mean particle diameter of media contamination.
One micron = 0.001mm or 0.00004 inch

V76 Series Tee Filter CNG Certifications

Certificates	ECE R110	ANSI / AGA NGV 3.1-1995 CGA NGV 12.3-M95	ISO 15500
Certificate No	110R-000196	2010-REPORT-032 (01)	2010-REPORT-031(00)
Classification	Class 0	CNG-Filter	CNG-Filter
Temperature	-40°C to 120°C (-40°F to 250°F)	-40°C to 121°C (-40°F to 250°F)	-40°C to 121°C (-40°F to 250°F)
Working Pressure	200 bar @ 120°C	273 bar @ 121°C	273 bar @ 121°C

Sintered Elements Technical Information

- Stainless steel 316 sintered
- High heat resistance and thermal stability up to 1,500°F(815°C)
- High permeability with low-pressure drop.
- Shape-stability with self-supporting structural elements
- Suitable for compression, vibration, and high impulse pressures.
- Precise filtration because pore size and distribution are exact and uniform.
- Chemical resistance against acids and caustic solutions in various ranges of pH.

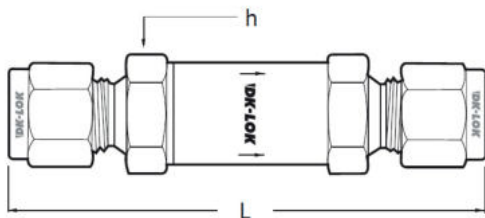
Element Designator	Nominal Pore Size, μm	Pore Size Range, μm	Element Porosity	Cv Factor	Max Pressure Differential Across Clean Filters at 70°F (21°C) 1160 psig (80.0 bar)
05	0.5	0.5 - 2	17%	0.046	
2	2	1 - 4	22%	0.056	
7	7	5 - 10	27%	0.12	
15	15	11 - 25	36%	0.13	
60	60	50 - 75	44%	0.38	
90	90	75 - 110	45%	0.50	

Element Replacement

- The sintered elements don't permit the contaminants in the gas and liquid to pass through the elements when they are bigger than the pore size of micron.
- Contaminants are trapped by element pores and it results in pressure buildup.
- Contamination comes earlier when ow volume is high and media is not clean.
- The filtering elements need to be replaced for minimum pressure drop as well as system purity.

Note : Clean filter valve components whenever the element is replaced.

V73 Series In-line Filters



Flow Capacities

Filter Series	Nominal Pore Micron	Pressure Drop		
		20 psi	60 psi	120 psi
		Water GPM @70°F (21°C)		
73A Series	05	0.01	0.44	0.13
	2	0.11	0.26	0.44
	7	0.14	0.33	0.53
	15	0.17	0.39	0.64
	60	0.21	0.55	0.77
	90	0.28	0.55	0.66
73B Series	05	0.06	0.19	0.32
	2	0.34	0.94	1.42
	7	0.57	1.42	2.19
	15	0.71	1.42	2.30
	60	1.27	3.61	5.04
	90	1.70	4.60	6.68
73C Series 73D Series	40,140,230,440	2.40	6.14	8.54
	05	0.13	0.44	0.83
	2	0.37	1.20	1.75
	7	0.91	2.41	3.83
	15	1.19	2.85	4.49
	60	2.83	7.34	10.95
73C Series 73D Series	90	3.25	8.32	12.05
	40, 140, 230, 440	5.00	15.40	19.40

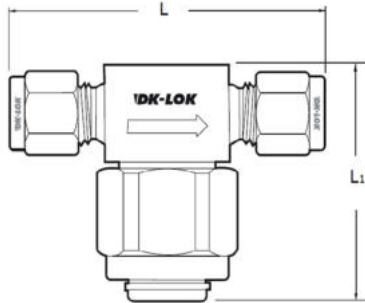
Ordering Information and Dimensions

Basic Ordering Number	End Connections Inlet and Outlet	Orifice inch (mm)	Dimensions, mm (in.)	
			L	H
V73A-	D-2T- 1/8 in. DK-Lok	0.09 (2.4)	59.7(2.35)	9/16
	F-2N- 1/8 in. Female NPT		54.9(2.16)	
	D-3M- 3mm DK-Lok		60.5(2.38)	
V73B-	D-4T- 1/4 in. DK-Lok	0.19 (4.7)	74.9(2.95)	3/4
	M-4N- 1/4 in. Male NPT		68.3(2.69)	
	F-4N- 1/4 in. Female NPT		72.9(2.87)	
V73C-	D-6M- 6mm DK-Lok	0.28 (7.1)	75.2(2.96)	1
	M-8N- 1/2 in. Male NPT		81.3(3.20)	
V73D-	D-6T- 3/8 in. DK-Lok	0.41 (10.3)	81.5(3.21)	1
	D-8T- 1/2 in. DK-Lok		88.6(3.49)	

Technical Information

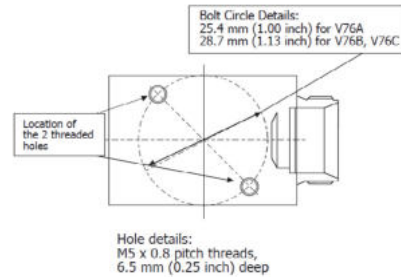
Filter Series	Pressure Rating @100 °F (38 °C), psig (bar)		Temperature Rating, °F (°C)		Filtration Area in. ² (mm ²)	
	Body Material	SS316	Brass	SS316	Brass	Sintered
V73A	3000 (206)	3000 (206)	-20 to 900 (-28 to 482)	-20 to 300 (-28 to 148)	0.55(350)	-
V73B					1.30(830)	1.0(640)
V73C, V73D	2500 (172)	2000 (137)			2.0(1280)	1.7(1090)

V76 Series Tee Filters



Top mounting

Top View



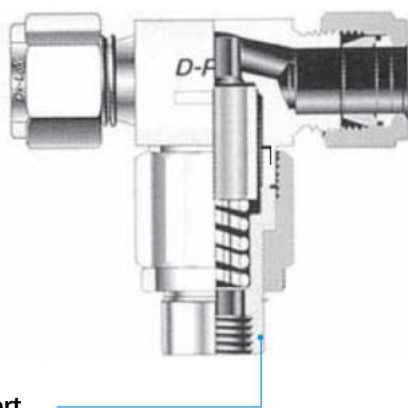
Ordering Information and Dimensions

Basic Ordering Number	End Connections Inlet & Outlet	Orifice mm (in.)	Dimensions, mm (in.)		
			L	L1	H
V76A	F-2N-	1/8 in. Female NPT	50.8(2.0)	47.5 (1.87)	-
	D-2T-	1/8 in. DK-Lok	57.7(2.27)		7/16
	D-4T-	1/4 in. DK-Lok	62.7(2.47)		9/16
	M-4N-	1/4 in. Male NPT	54.1(2.13)		1
	F-4N-	1/4 in. Female NPT	54.1(2.13)		-
V76B	D-6M-	6mm DK-Lok	62.5(2.46)	56 (2.2)	14mm
	D-6T-	3/8 in. DK-Lok	72.1(2.84)		11/16
V76C	D-8M-	8mm DK-Lok	72.1(2.84)	56 (2.2)	1-1/8
	M-6N-	3/8 in. Male NPT	60.5(2.38)		-
	D-10M-	10mm DK-Lok	72.6(2.86)		19mm
	D-12M-	12mm DK-Lok	77.2(3.04)		1-1/8
	D-8T-	1/2 in. DK-Lok	77.2(3.04)		7/8
	M-8N-	1/2 in. Male NPT	69.9(2.75)		-

All dimensions shown are for reference only and are subject to change. Dimensions with DK-Lok nuts are in finger-tight position.

Technical Information

Filter Series	Pressure Rating @100 °F (38 °C), psig (bar)		Temperature Rating, °F (°C)		Filtration Area in. ² (mm ²)	
	SS316	Brass	SS316	Brass	Sintered	Strainer
V76A, V76B	6000 (413)	2000 (137)	-20 to 900 (-28 to 482)	-20 to 300 (-28 to 148)	1.3(830)	1.0(640)
V76C	6000 (413)	2000 (137)			2.0(1280)	1.7(1090)



By-pass port

By-pass port of female 1/8 in. or 1/4 in. NPT is available for sampling and purging of process fluid.

To use, replace the cap on Tee filter with the by-pass port.

Operation

Keep the cap downwards to prevent contaminants from entering the system during element replacement

Filter Series	Nom. Pore Micron	Pressure Drop		
		20 psi	60 psi	120 psi
		Water GPM @70°F (21°C)		
V76A-F-2N V76A-D-2T	05	0.06	0.19	0.32
	2	0.11	0.26	0.44
	7	0.14	0.33	0.53
	15	0.17	0.39	0.64
	60	0.21	0.55	0.77
	90	0.28	0.55	0.66
V76A-D-4T V76A-M-4N V76A-F-4N	40, 140, 230, 440	0.28	0.55	0.66
	05	0.06	0.19	0.32
	2	0.34	0.94	1.42
	7	0.57	1.42	2.19
	15	0.71	1.42	2.30
	60	1.13	2.96	4.27
V76B Series V76C Series"	90	1.56	3.72	5.37
	40, 140, 230, 440	1.70	4.6	6.13
	05	0.13	0.44	0.83
	2	0.37	1.2	1.75
	7	0.91	2.41	3.83
	15	1.19	2.85	4.49
V76B Series V76C Series"	60	2.12	5.26	7.34
	90	2.40	6.02	8.33
	40, 140, 230, 440	2.60	7.50	10.80



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