# **RG2 SERIES**



# **ULTRA HIGH PURITY REGULATOR**

- Designed for point-of-use high flow to be used in process gas cabinets for gas companies, equipment manufactures and semiconductor manufacturers.
- The RG2 provides precise control of process gas pressure at or near the tool for flow rates of up to 600 SLPM at 300 PSIG inlet.
- All internal surfaces are finished with 10Ra or 5Ra to ensure minimal particle generation and entrapment. Metal-to-metal diaphragm seals provide enhanced leak tight integrity.
- Every step of assembly, welding, testing and final cleaning finished in Class 100 Cleanrooms.

## **SPECIFICATIONS**

#### Fluid Media

All gases corrosive or non-corrosive or those requiring high purity regulation compatible with materials of construction. For other media, consult with factory.

| Pressure Rating (Per criteria of ANSI / ASME B31.3.) |            |                                                                          |  |  |  |  |
|------------------------------------------------------|------------|--------------------------------------------------------------------------|--|--|--|--|
| Max. rated inlet pressure                            |            | 600, 1000, 3500 PSIG (41, 69, 241 bar)                                   |  |  |  |  |
| Outlet pressure ranges                               |            | 1-30, 1-60, 1-100 and 1-150 PSIG (.1-2.1, .1-4.1, .1-6.9 and .1-10.3bar) |  |  |  |  |
| Design proof pressure                                |            | 150% of Maximum rated pressure                                           |  |  |  |  |
| Materials in Contact with Media                      |            |                                                                          |  |  |  |  |
| Body                                                 |            | 316L Stainless Steel with BA, Electropolish                              |  |  |  |  |
| Seat                                                 |            | 3500 PSIG - PI / 1000 PSIG - PCTFE / 600 PSIG - PFA                      |  |  |  |  |
| Diaphragm                                            |            | Hastelloy C-22                                                           |  |  |  |  |
| Gas contact parts                                    |            | 316L Stainless Steel / Hastelloy C-22 / Inconel 750                      |  |  |  |  |
| Other Parameters                                     |            |                                                                          |  |  |  |  |
| Flow coefficient                                     |            | Cv = 0.5                                                                 |  |  |  |  |
| Certified maximum inboard leak rate                  |            | 1 x 10 <sup>9</sup> atm cc / sec He                                      |  |  |  |  |
| Internal surface finish                              |            | 10Ra or 5Ra microinch (.25 or .13 micrometer)                            |  |  |  |  |
| Operating temperature                                | PCTFE seat | -15°F to + 200°F (-26°C to +93°C)                                        |  |  |  |  |
|                                                      | PI seat    | -15°F to + 350°F (-26°C to +149°C)                                       |  |  |  |  |
| Weight (w/o gauges)                                  |            | 3.5lbs. (1.6kg)                                                          |  |  |  |  |

#### **FLOW CURVES**



#### MATERIAL

| Wetted Parts | RG2 Series                         |
|--------------|------------------------------------|
| Body         | 316L Stainless Steel               |
| Main Valve   | 316L Stainless Steel               |
| Valve Spring | 316 Stainless Steel<br>Inconel 750 |
| Seat         | PFA<br>PCTFE<br>PI                 |
| Diaphragm    | Hastelloy C-22                     |

### **ORDERING INFORMATION**

| S | 8 | RG2 - | VF | - 3 | 1 | С | 1 | 2 | - X-NO. | – P |
|---|---|-------|----|-----|---|---|---|---|---------|-----|
|   | 2 | 3     | 4  | 5   | 6 | 7 | 8 | 9 | 10      |     |

| Material                       | S = 316L Stainless steel<br>D = 316L Stainless steel VAR                                                                                                                                                                                                         | SH = 316L Stainless steel with Hastelloy internals<br>DH = 316L Stainless steel VAR with Hastelloy internals                                                                                                                                                                                                             |  |  |
|--------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| 2 Connection Size              | 6 = 3/8"<br>8 = 1/2"                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                          |  |  |
| 3 Product                      | RG2 Series                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                          |  |  |
| 4 Connection Type              | NF = Female NPT Thread<br>SW = Compression Lok Fitting<br>TW = Tube Butt Weld                                                                                                                                                                                    | VF = Female Type Face Seal<br>VM = Male Type Face Seal<br>VMF = Fixed Male Type Face Seal                                                                                                                                                                                                                                |  |  |
| 5 Maximum Inlet Pressure       | 1 = 3500 PSIG<br>2 = 1000 PSIG                                                                                                                                                                                                                                   | 3 = 600 PSIG                                                                                                                                                                                                                                                                                                             |  |  |
| 6 Maximum Range of Inlet Gauge | 1 = 600 PSIG<br>2 = 1000 PSIG<br>3 = 3500 PSIG                                                                                                                                                                                                                   | 4 = 4000 PSIG<br>Blank = No Gauge                                                                                                                                                                                                                                                                                        |  |  |
| Gauge Port Configuration       | A = No Gauge Port (Fig. A)<br>B = 1/4" Internal Face Seal (Fig. C)<br>C = 1/4" Internal Face Seal (Fig. B)<br>D = 1/4" Internal Face Seal (Fig. D)<br>E = 1/4" Male Face Seal (Fig. C)<br>G = 1/4" Male Face Seal (Fig. B)<br>H = 1/4" Female Face Seal (Fig. D) | I = 1/4" Female Face Seal (Fig. C)<br>J = 1/4" Female Face Seal (Fig. B)<br>K = 1/4" Fixed Male Face Seal (Fig. B)<br>L = 1/4" Fixed Male Face Seal (Fig. C)<br>M = 1/4" Fixed Male Face Seal (Fig. D)<br>N = 1/4" Female NPT Thread (Fig.B)<br>O = 1/4" Female NPT Thread (Fig.C)<br>P = 1/4" Female NPT Thread (Fig.D) |  |  |
| 8 Outlet Pressure Range        | 0 = 1 ~ 30 PSIG<br>1 = 1 ~ 60 PSIG                                                                                                                                                                                                                               | 2 = 1 ~ 100 PSIG<br>3 = 1 ~ 150 PSIG                                                                                                                                                                                                                                                                                     |  |  |
| Maximum Range of Outlet Gauge  | 0 = 30 PSIG<br>1 = 60 PSIG<br>2 = 100 PSIG                                                                                                                                                                                                                       | 3 = 160 PSIG<br>4 = 200 PSIG<br>Blank = No Gauge                                                                                                                                                                                                                                                                         |  |  |
| II User Option                 | Customization (%Standard : Blank)                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                          |  |  |
| III Grade                      | Blank = BA Standard (10 Ra µinch)<br>P = Electropolishing (5 Ra µinch)<br>PX = Electropolishing (5 Ra µinch)                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                          |  |  |

# **GAUGE PORT INFORMAITON**

1/4" INTERNAL FACE SEAL

1/4" FEMALE NPT THREAD

1/4" MALE FACE SEAL 1/

1/4" FEMALE FACE SEAL

1/4" FIXED MALE FACE SEAL











# PORT CONFIGURATION

